



BAGGAGE SYSTEM COMPANIES

Technology & Innovation Mobile Robots

January 12, 2017



Goals of Session

- Highlight goals and typical issues with baggage handling systems
- Introduce Mobile Robot technology
- Mobile Robot applications



Goals of Baggage Handling Systems

- 1. Deliver all bags to the plane on time
- 2. Accurately sort bags efficiently
- 3. Facilitate bag screening in an efficient manner
- 4. High Reliability and Maintainability
- 5. Minimize Capital and Operating Expenses





Traditional Baggage Handling Means

Traditional Baggage Handling System Equipment









Belt Conveyor

Tilt Tray Sorter



DCV

Other Baggage Handling Equipment







Tug

Hand Carts

Belt Loader



Benefits

Traditional Belt Conveyors Common Issues

- Tried and true
- Robust design
- Simplicity
- Lots of experience



- Bag jamsBag tracking accuracy
- Lack built in redundancy
- Difficult to reconfigure
- Constructed for future demand
- Noisy
- Dirty
- Energy hogs
- Access and Egress



Mobile Robot Applications



Parts Delivery





Assembly Systems



Warehouse Material Handling Systems



Finished Goods Delivery





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Top Reasons for Mobile Robots

- 1. Lowest **Cost of Ownership** Over Other Systems
- 2. Solves Ergonomic Issues in Operations
- 3. Provides Unmatched Flexibility in the Process
- 4. Reduces Non-Value Added Labor
- 5. Eliminates Unnecessary Lift Assist Devices
- 6. Ease of **Expansion**
- 7. Invest for Current Demand / Expand with Demand
- 8. Reduces Installation and Commissioning Time
- 9. Positive Part Tracking
- 10. Eliminates Fixed Monuments

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Possible Uses for Mobile Robots at Airports

- 1. Check-In
- 2. Bag Transport
- 3. Security Screening
- 4. Baggage Search Operations
- 5. Buffering
- 6. ULD Handling







Traditional CBRA Room Challenges

- Ergonomics "No Lift"
- Rigid Construction
- Limited Expandability
- Accessibility and Egress
- Noise







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Mobile Inspection Table Key Benefits

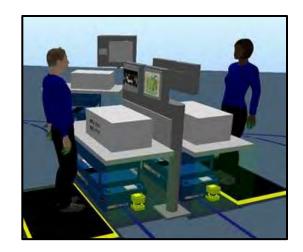
- Design
 - Flexible
 - Redundancy
 - Cross utilization of search positions
 - Reduced CBRA room size >25%
 - Future expansion
 - Room accessibility / Egress
- Implementation
 - Reduced installation time >50%
 - Fast and easy to expand





Mobile Inspection Table Key Benefits

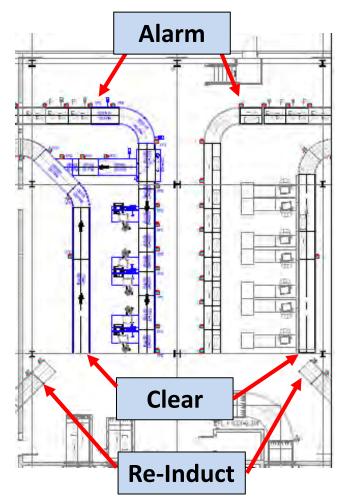
- Utilization
 - "Goods to Person" efficiency
 - Ergonomic
 - Positive Bag Tracking
 - Significant Noise Reduction
 - Energy Savings >60%
 - Offline maintenance







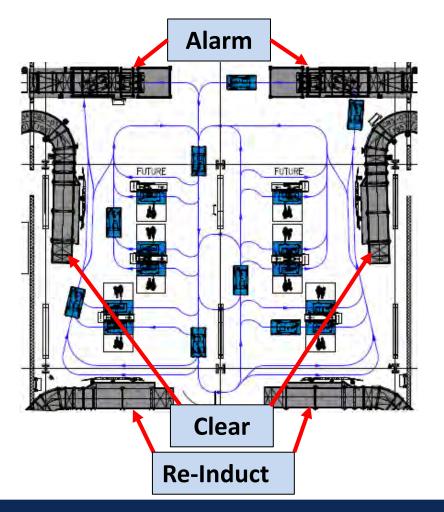
Case Study #1: Shared CBRA



- Limitations
 - Room accessibility / egress
 - Underutilized search positions
 - Lifting required to reinduct bag
 - Room Access



Case Study #1: Shared CBRA

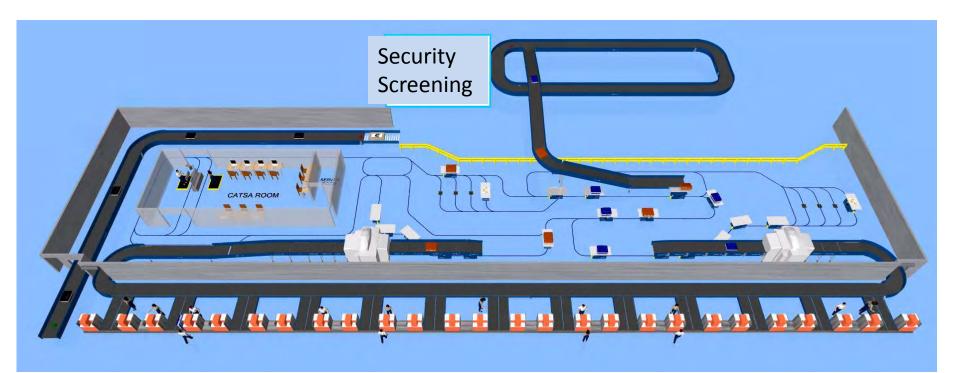


Benefits

- Cross utilize all search positions
- No Lifting required to re-induct bag
- Room for additional buffer capacity
- Open Room Access



Case Study #2: Security Screening





Closing Summary

- North American BHS technology has been slow to evolve in the past 20+ years
- The Industry can benefit from technologies used in European Airports and in Material Handling
- Essential to utilize equipment in the right application